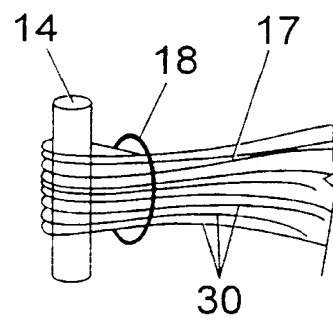
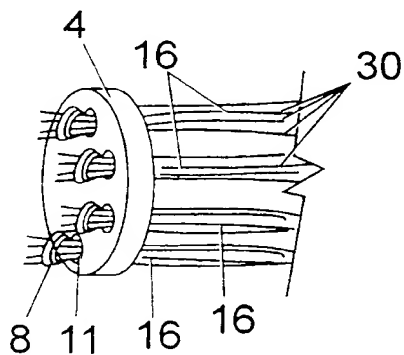
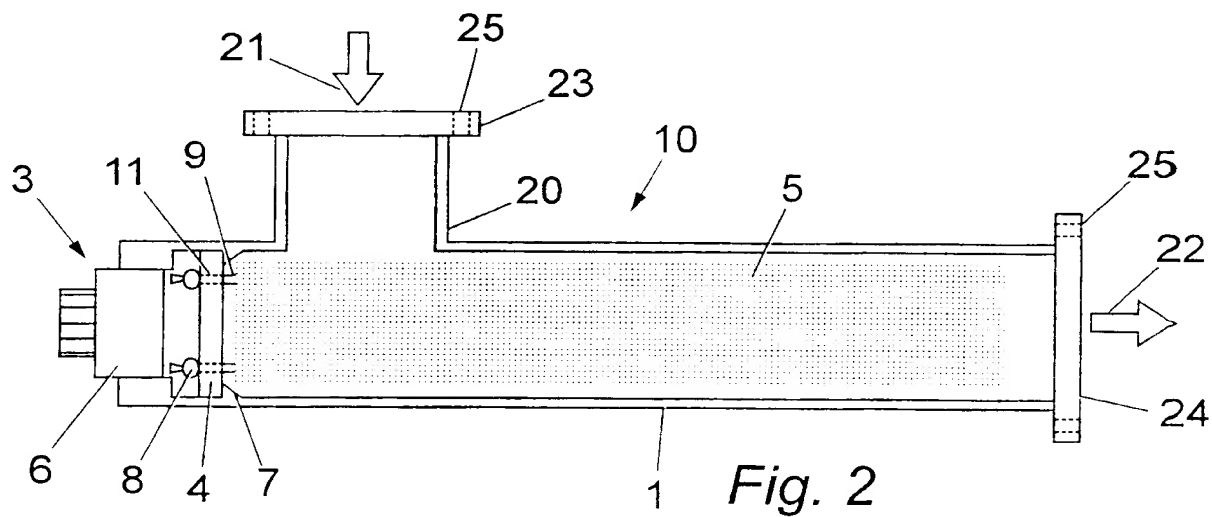
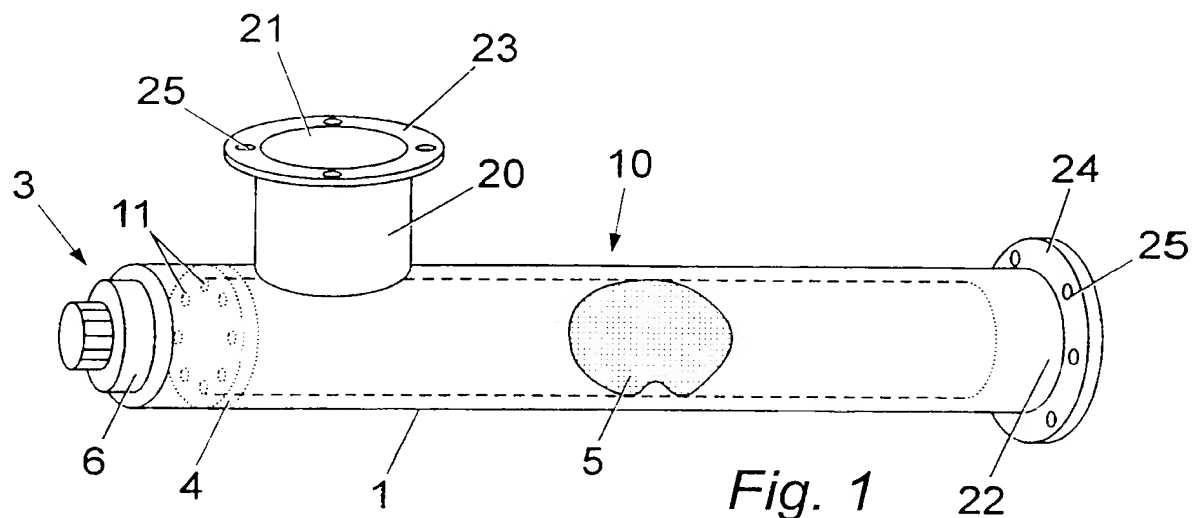


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Comparison of materials at Re 50,000

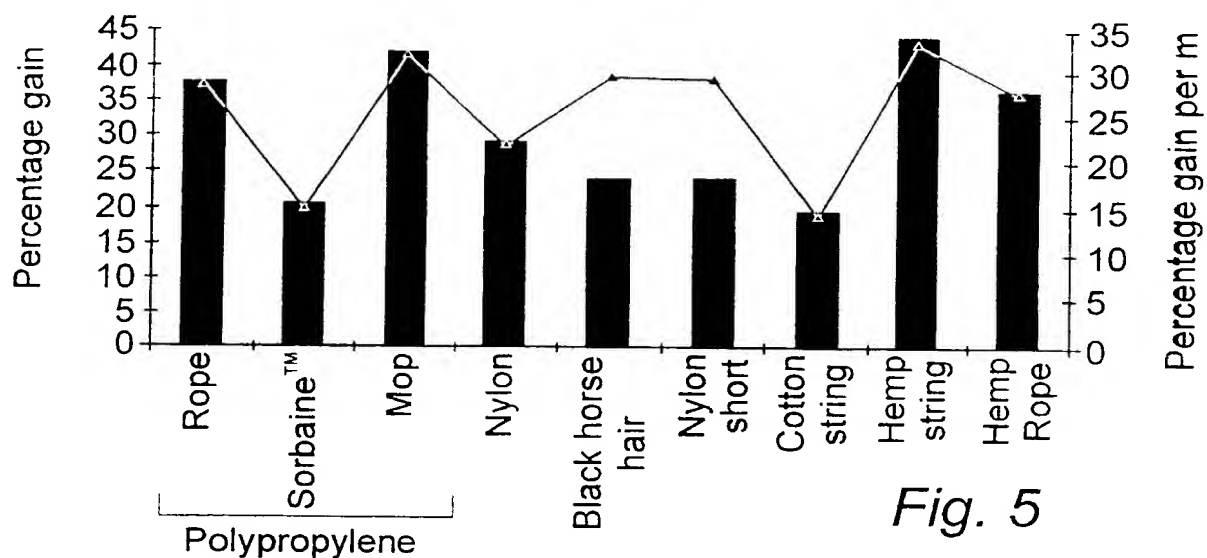


Fig. 5

Comparison of materials at Re 30,000

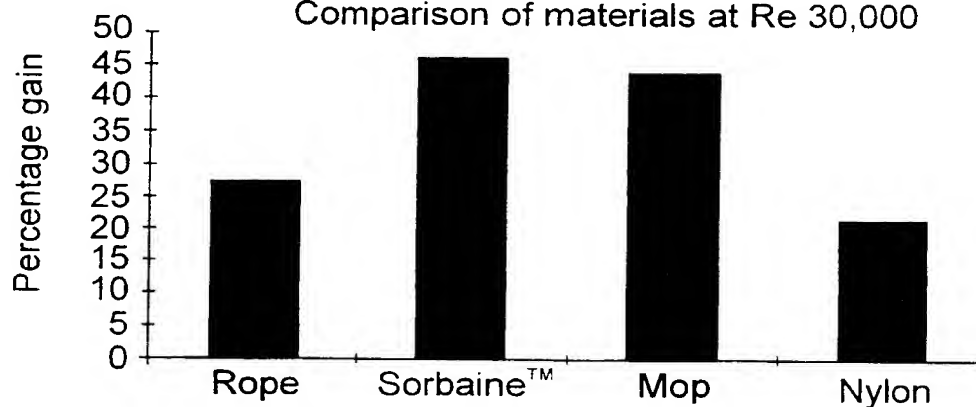


Fig. 6

Comparison of materials at Re 15,000

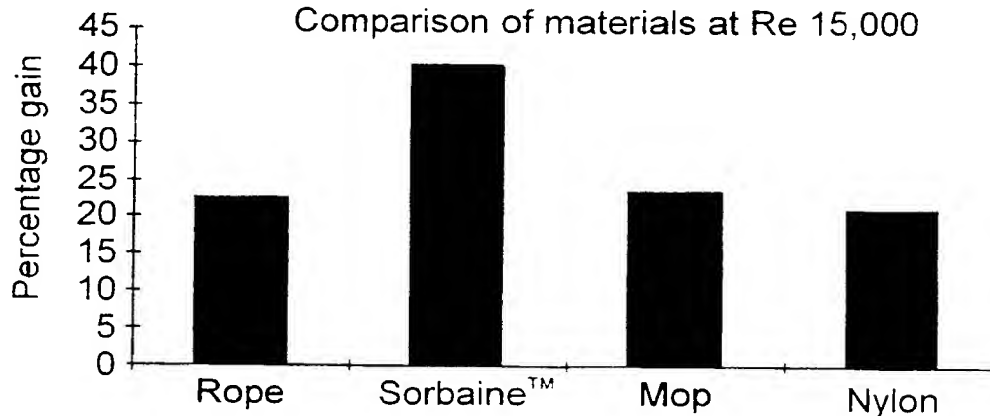


Fig. 7